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Campbell et al.

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(54) **GOLF BAG BASE**

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A63B 55/00 (2015.01)
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(52) **U.S. Cl.**

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(2013.01); **A63B 55/50** (2015.10); **A63B 55/53**
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428/24025 (2015.01); **Y10T 428/249953**
(2015.04); **Y10T 428/249991** (2015.04)

(57) **ABSTRACT**

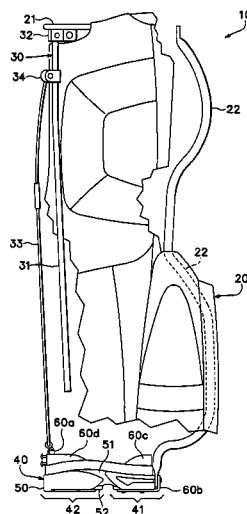
A golf bag is disclosed that includes base formed of a
flexible material, such as a polymer foam material. The base
is formed as a one-piece element, and the base may be
flexible such that the golf bag is supportable in an upright
position or an inclined position. A flexion line may be
formed in the base to promote flexing or pivoting in a
specific area, and wear elements may be added to an exterior
surface of the base to impart wear-resistance.

(58) **Field of Classification Search**

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See application file for complete search history.

14 Claims, 15 Drawing Sheets



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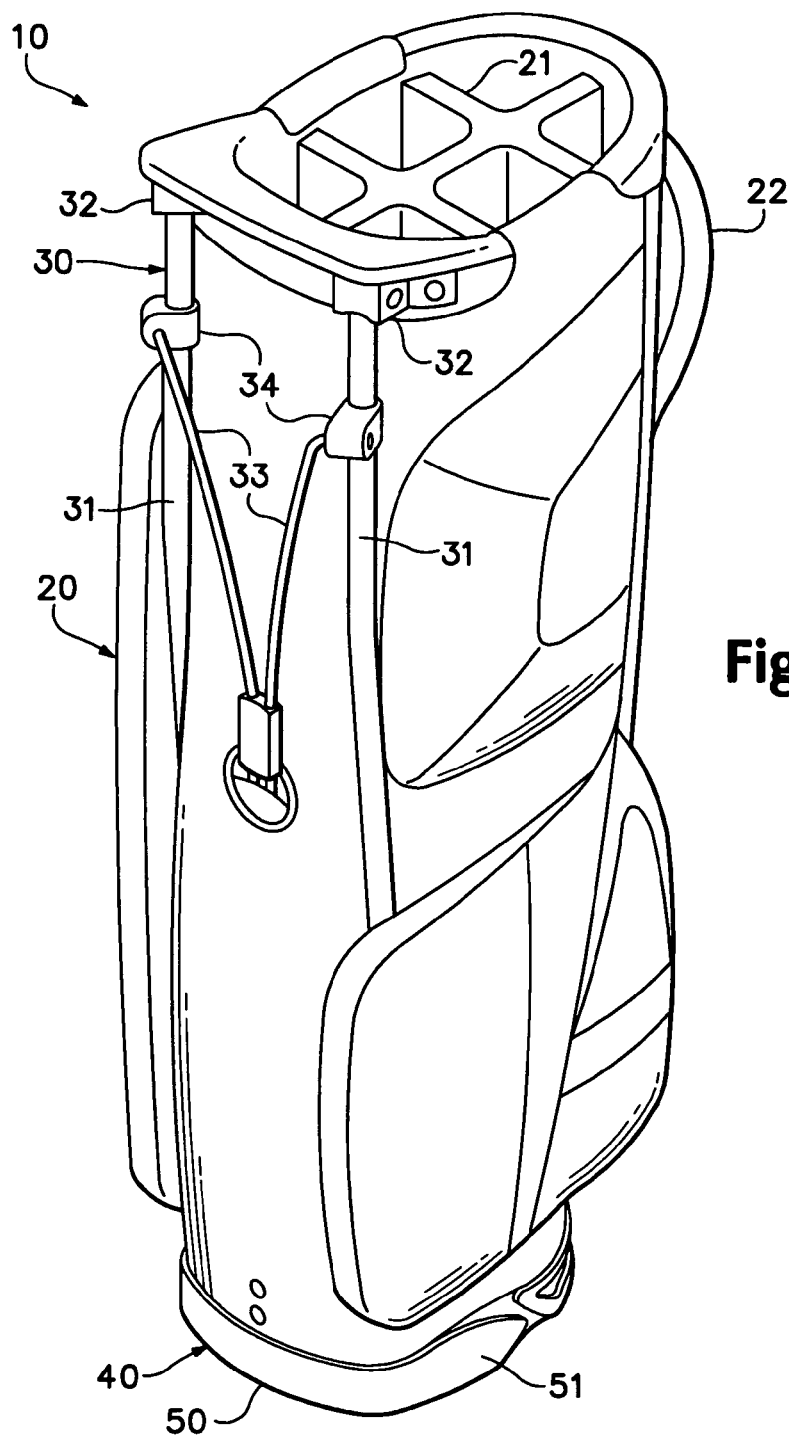
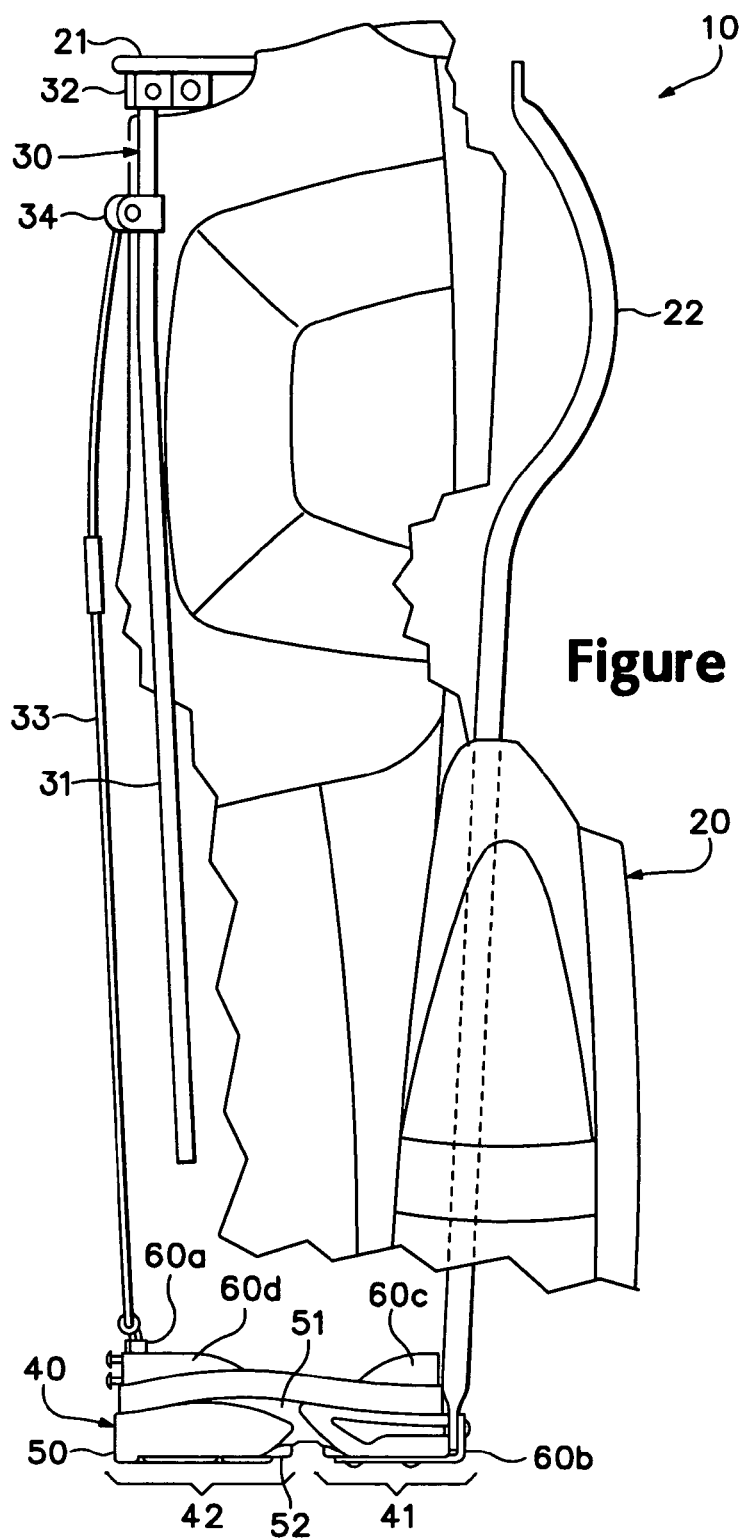
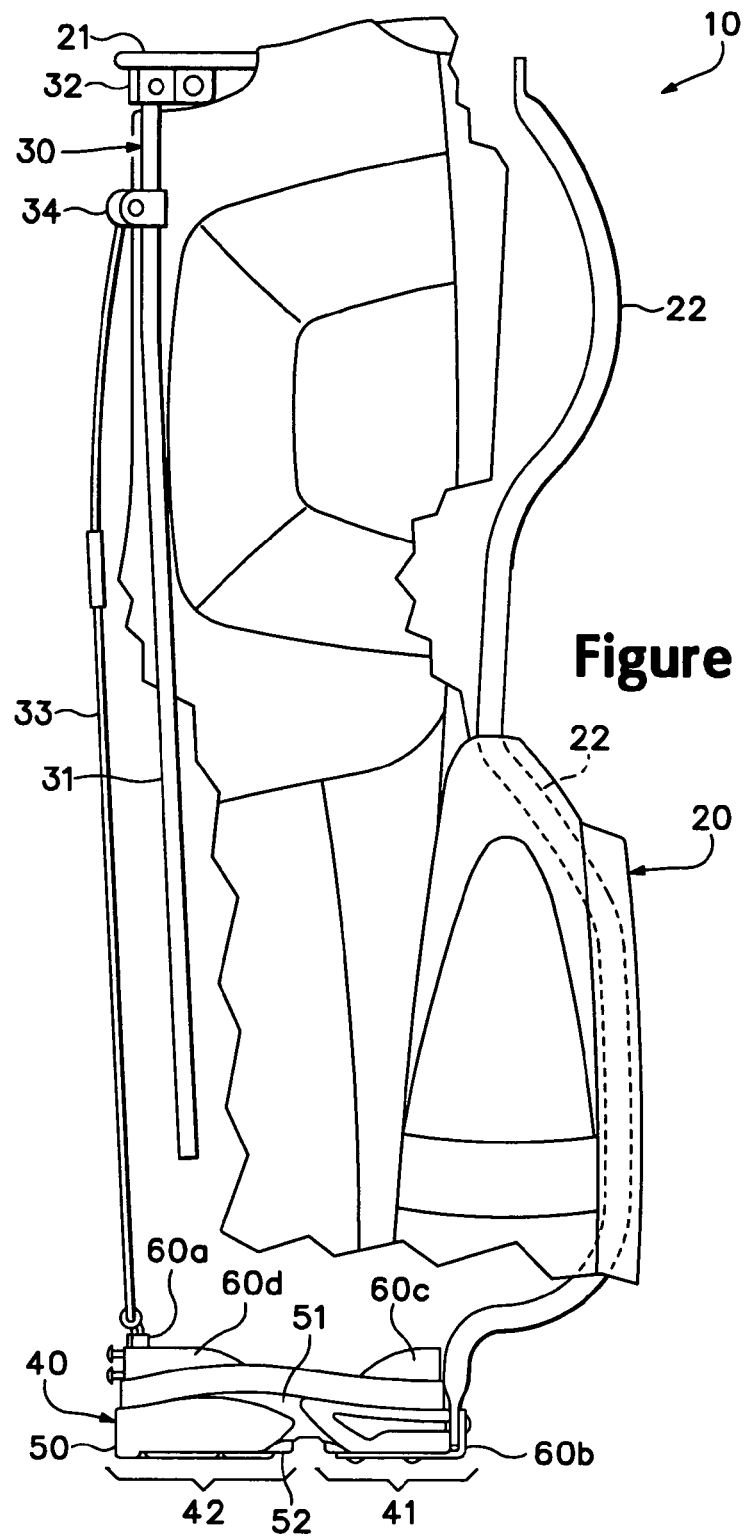


Figure 1





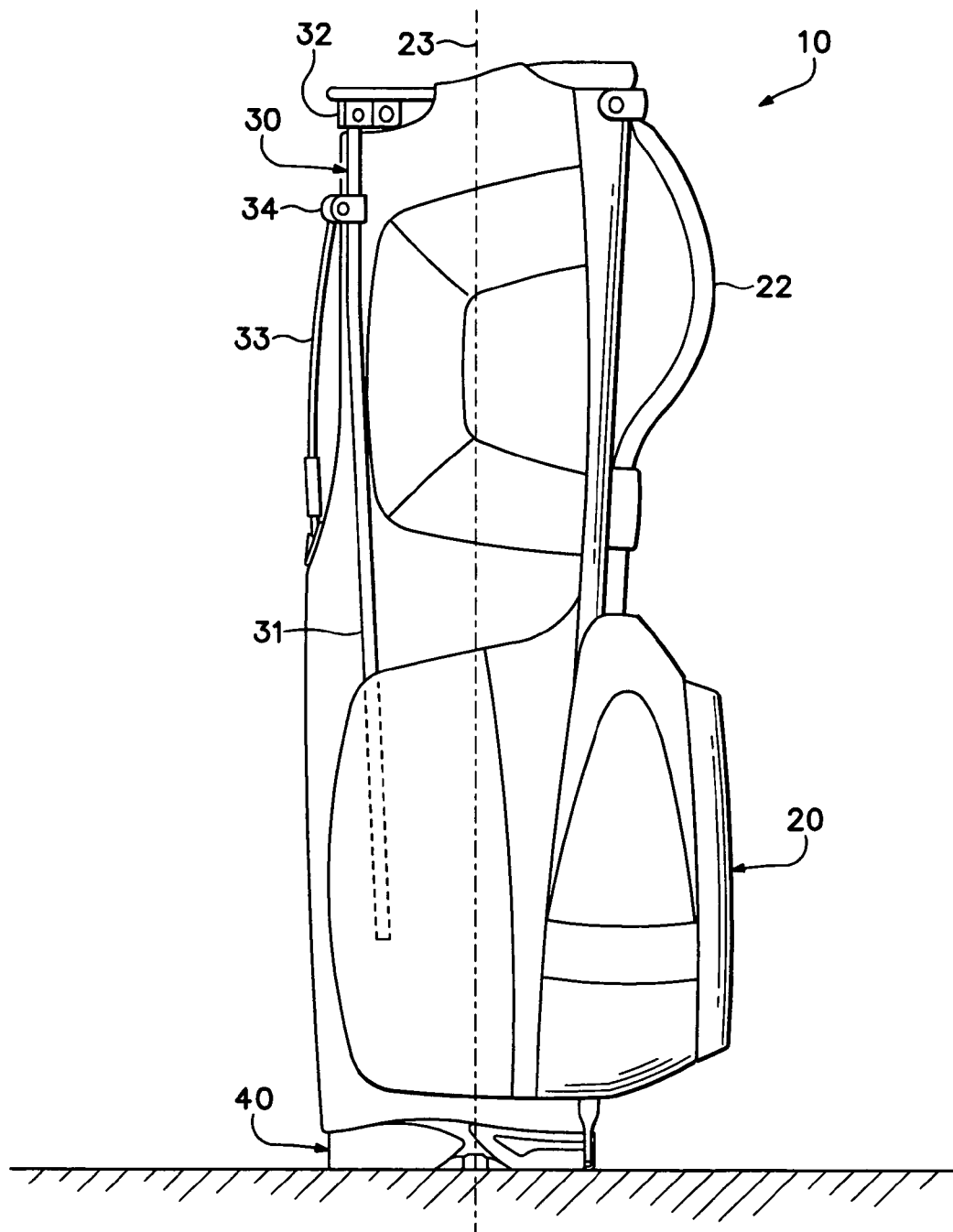


Figure 3

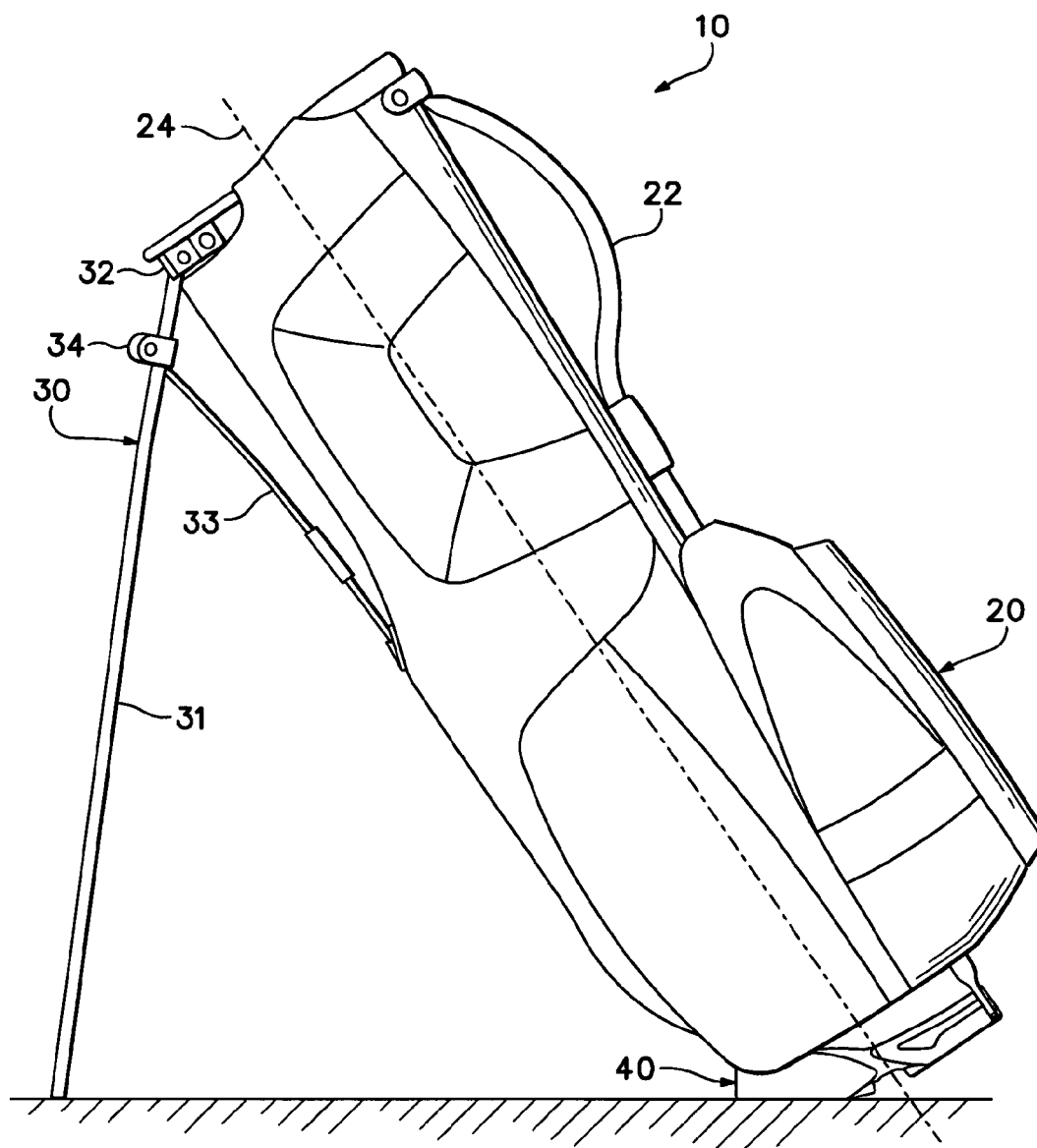
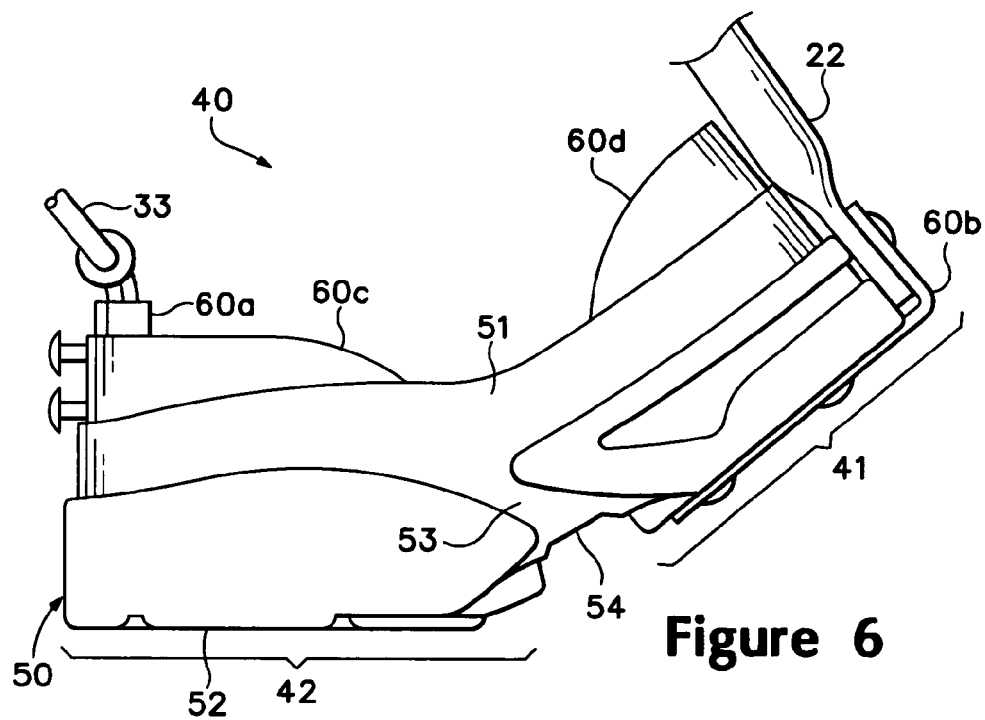
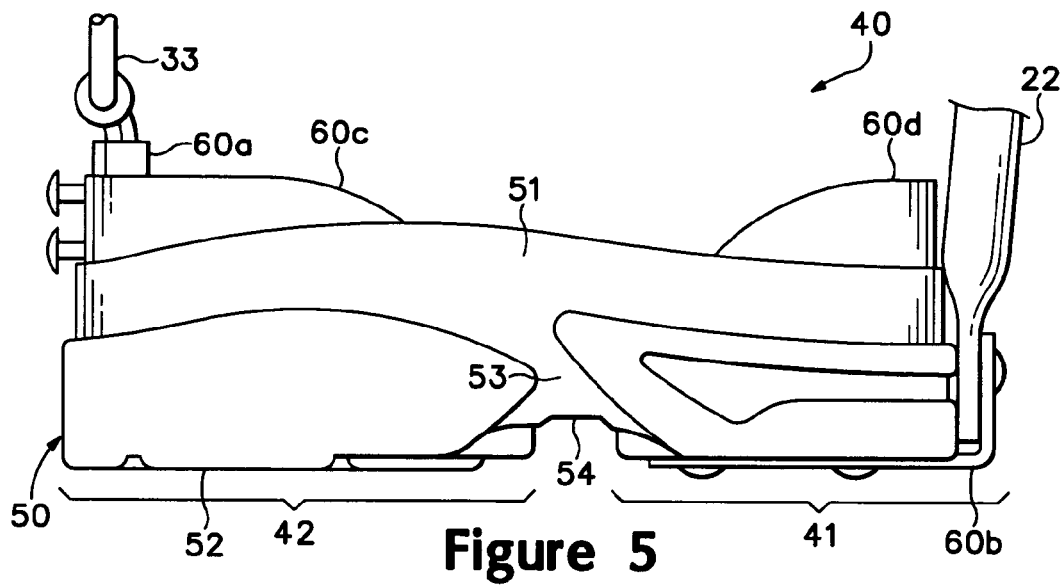


Figure 4



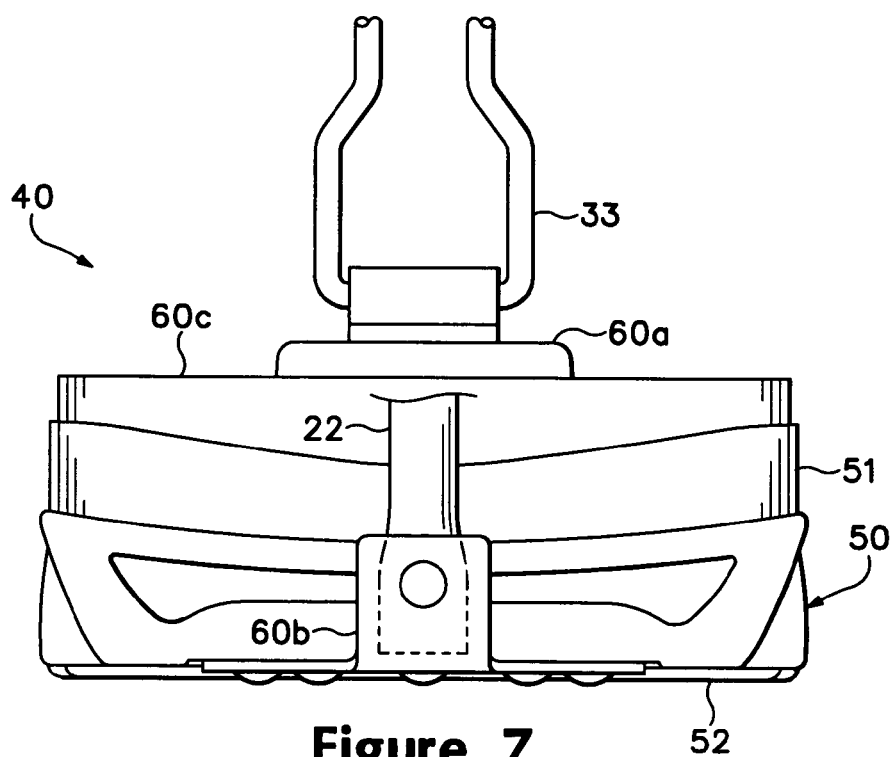


Figure 7

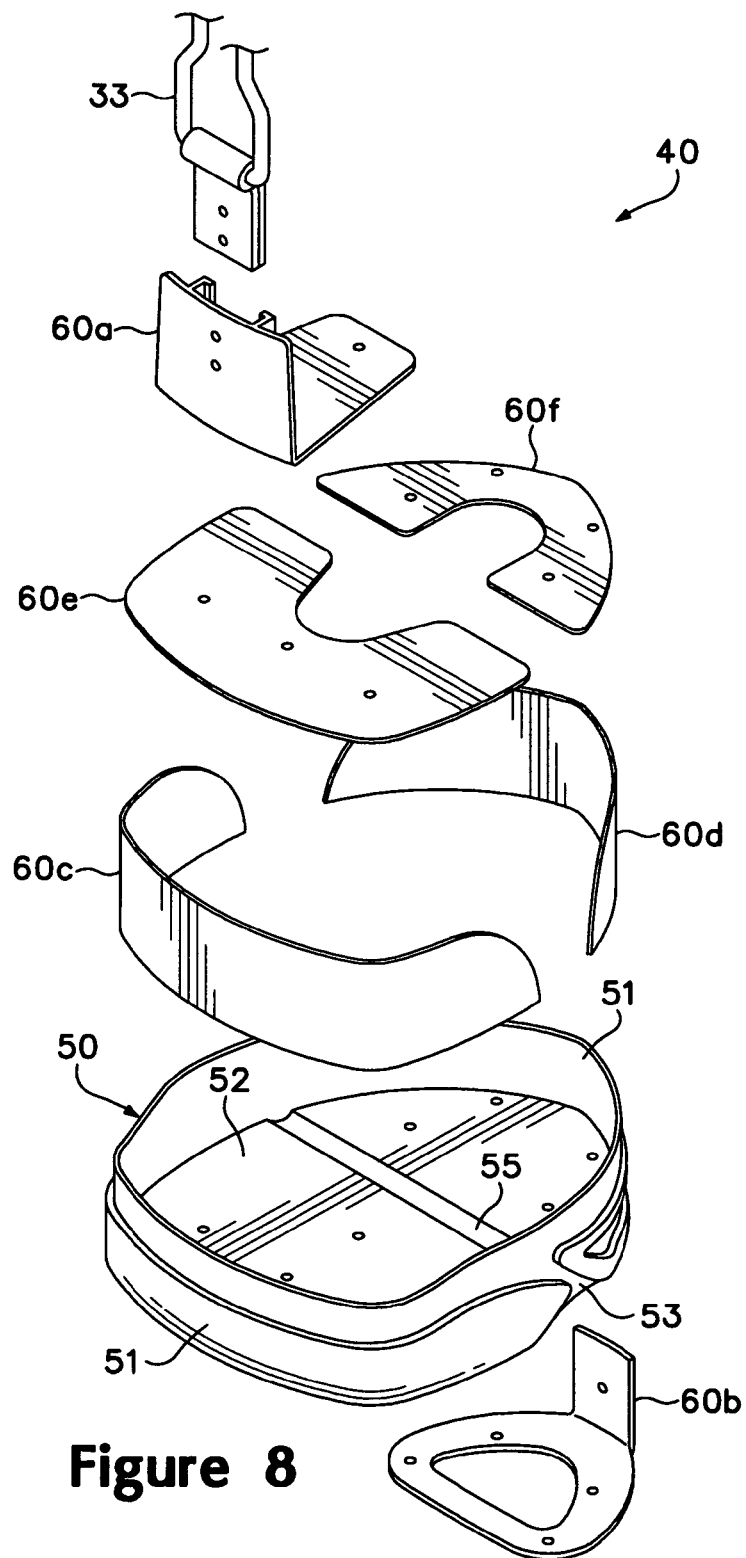


Figure 8

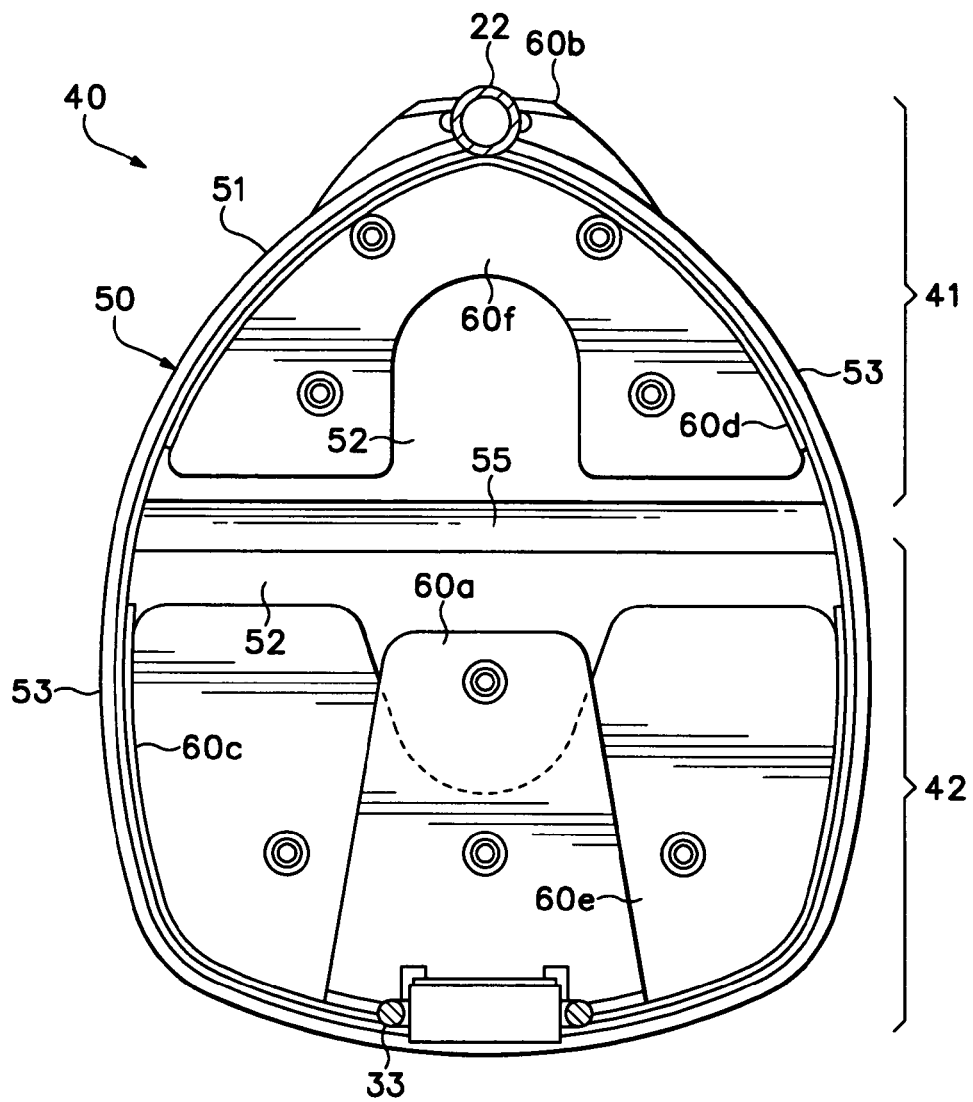


Figure 9

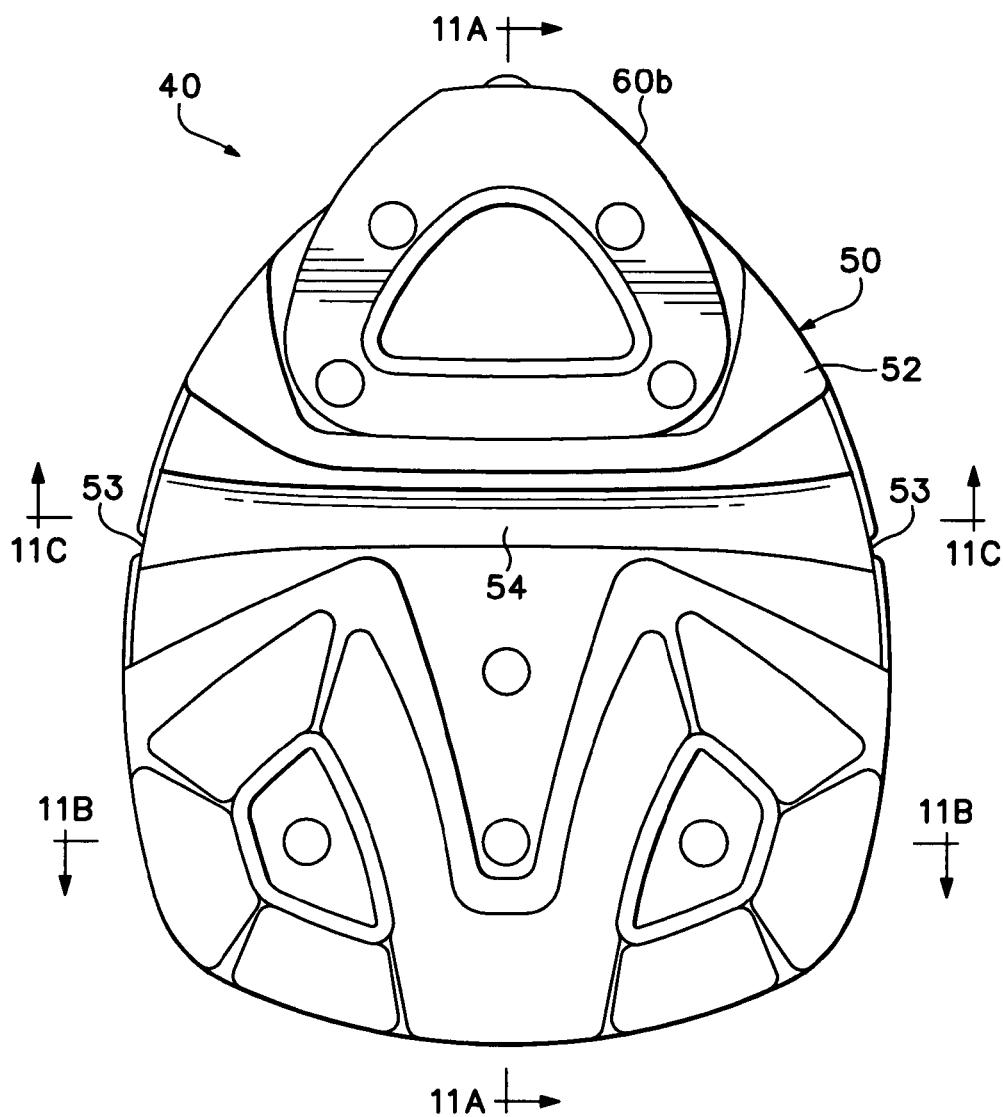


Figure 10

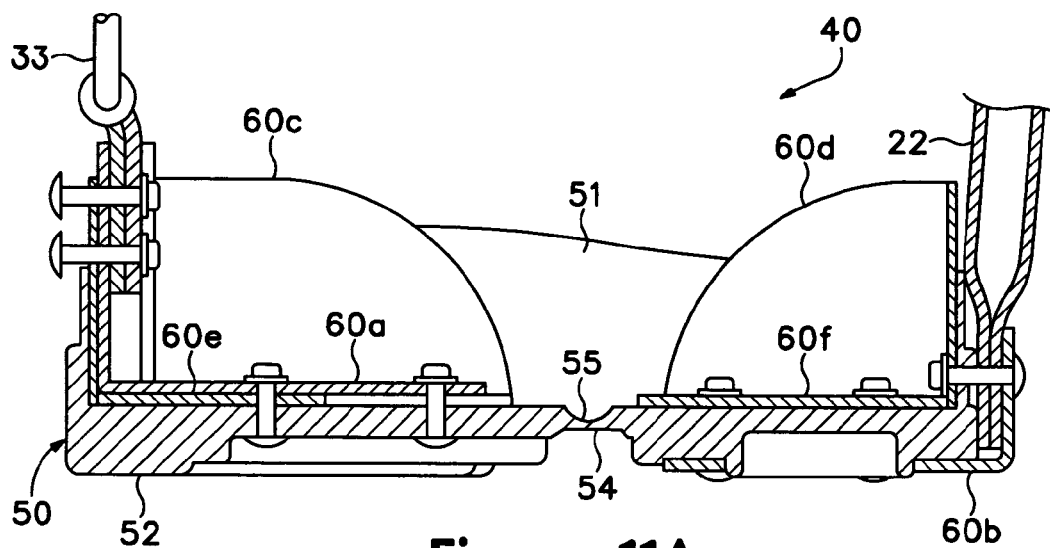


Figure 11A

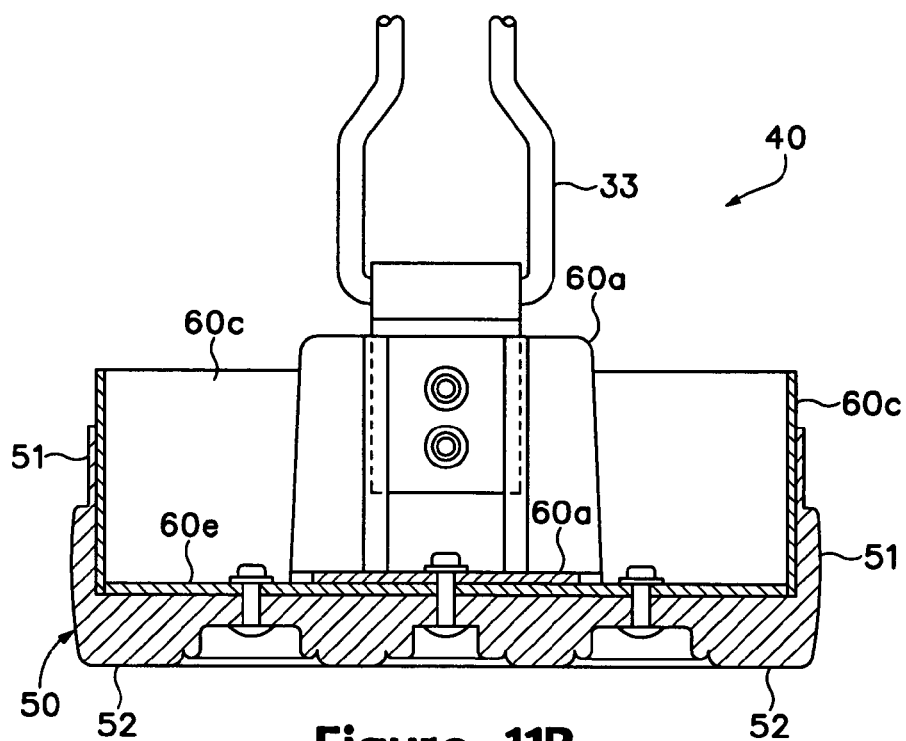


Figure 11B

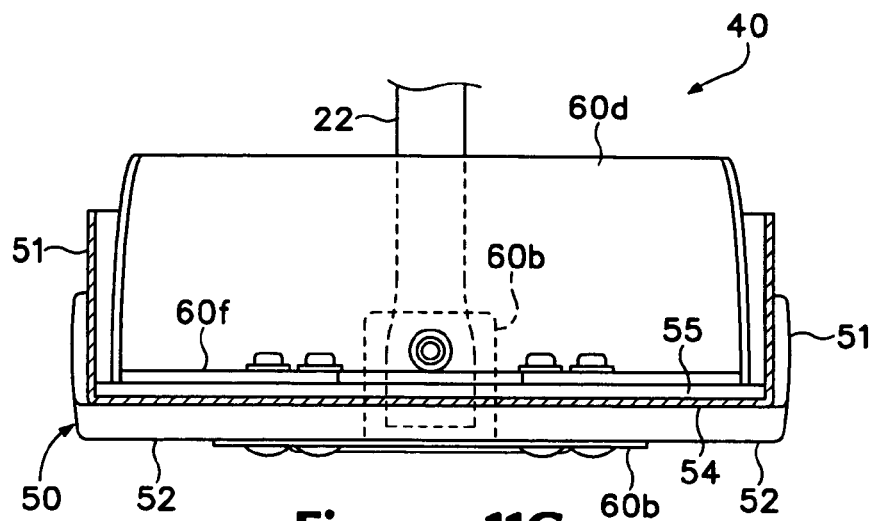


Figure 11C

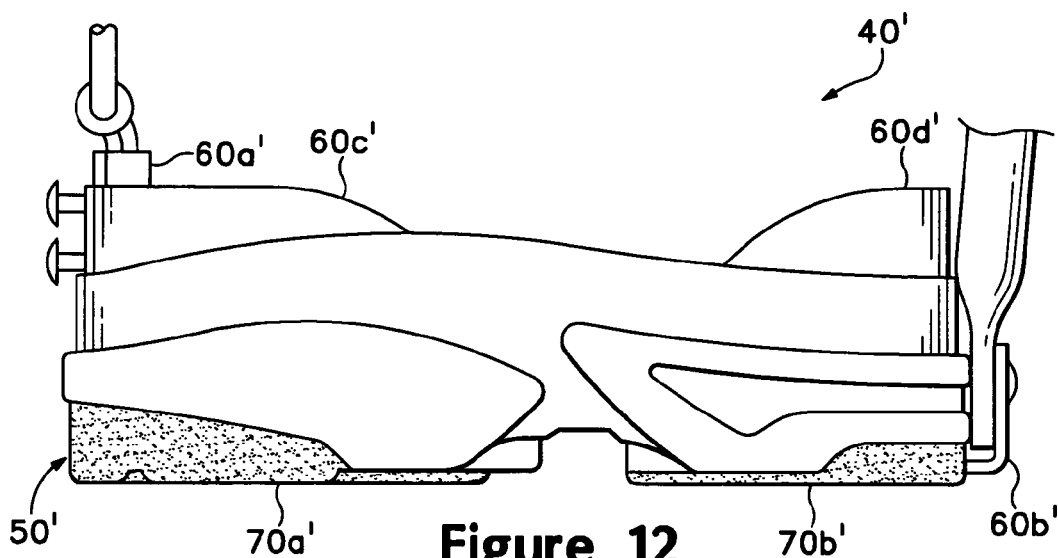


Figure 12

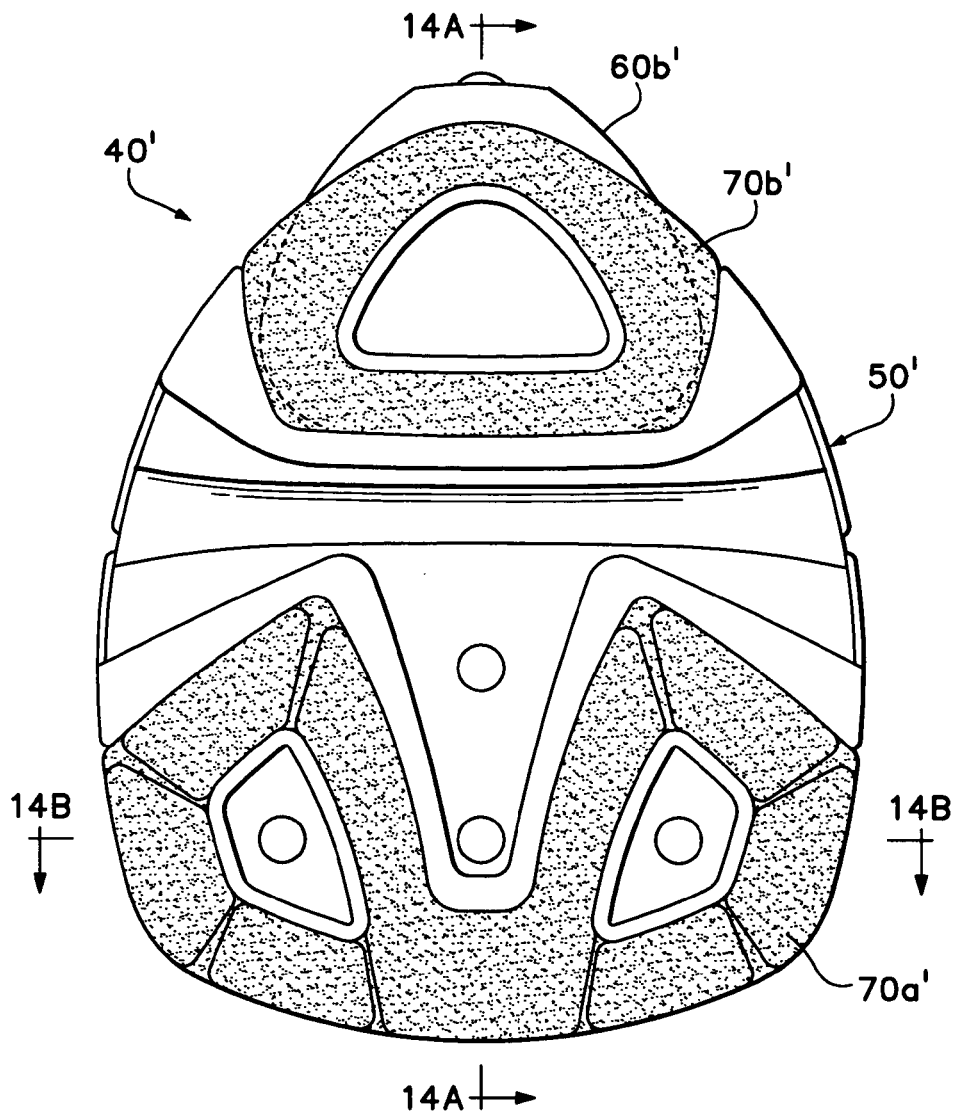


Figure 13

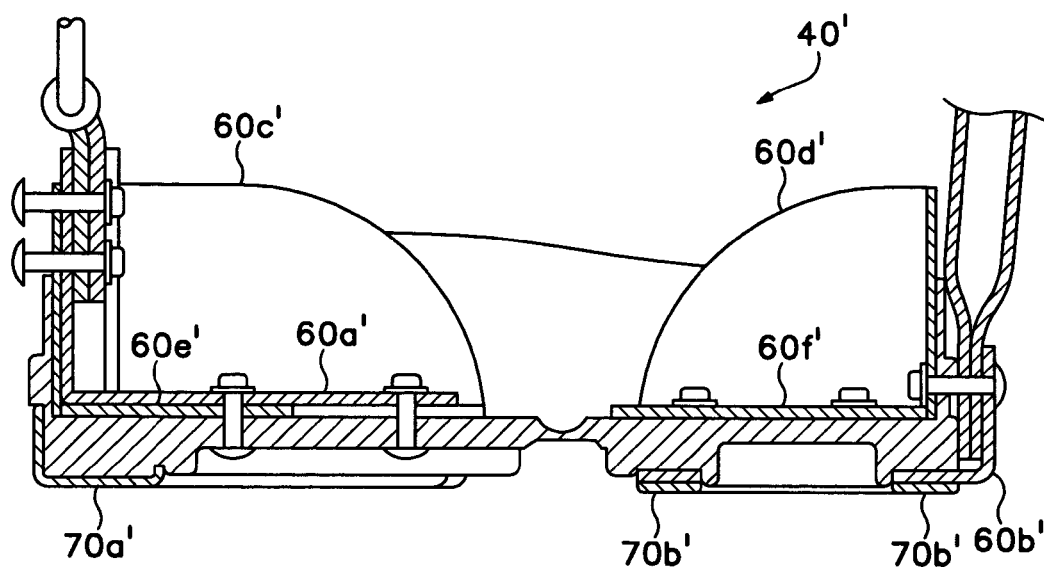


Figure 14A

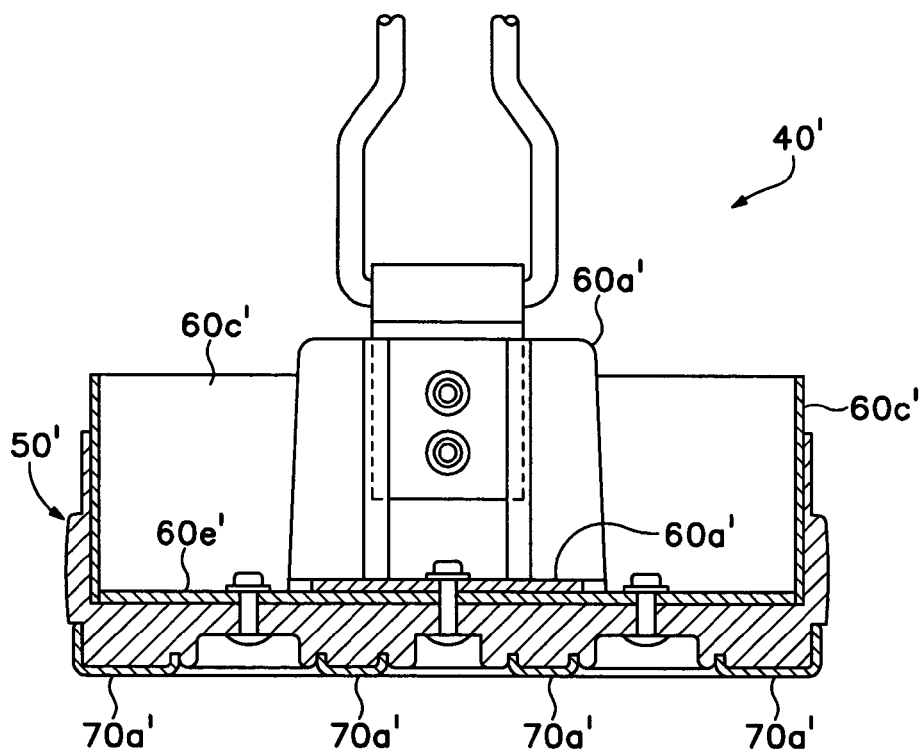
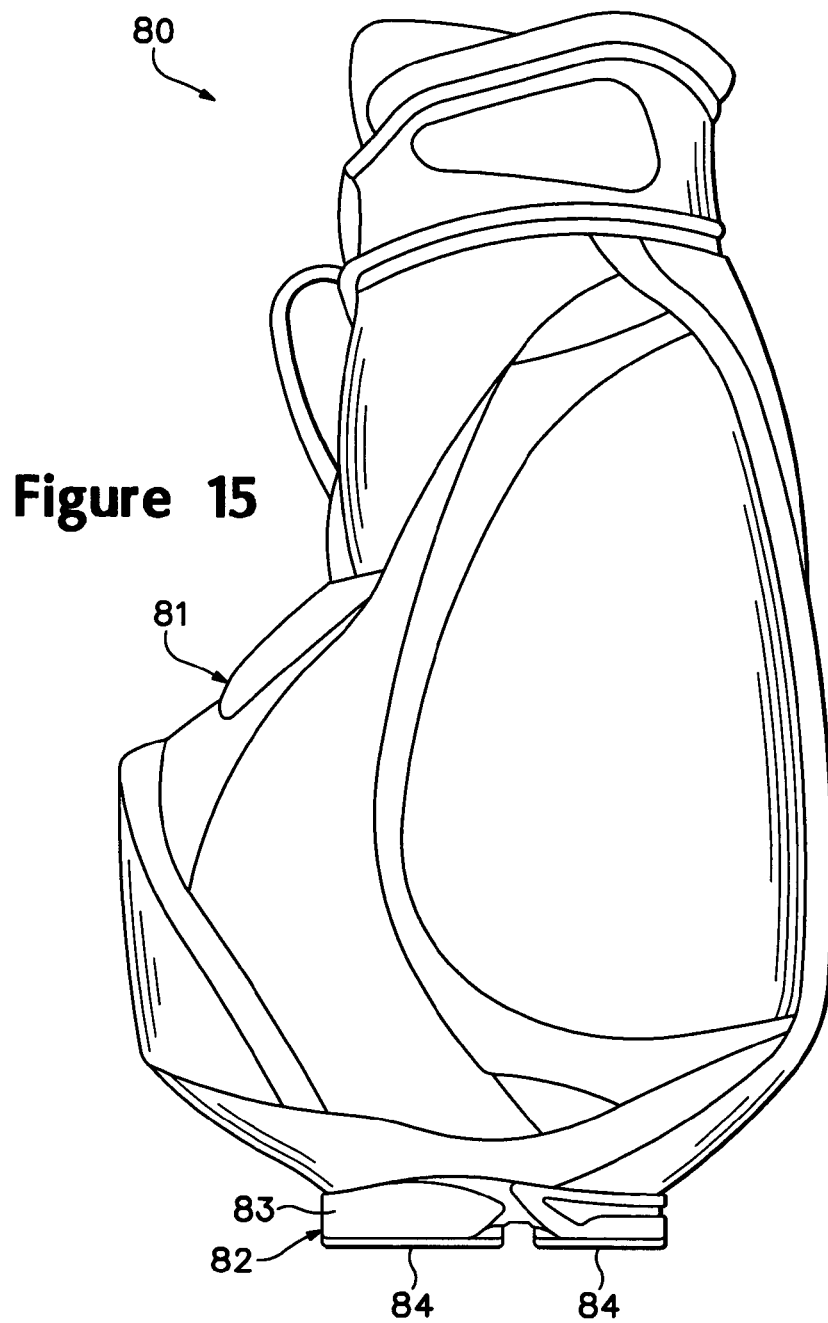


Figure 14B



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GOLF BAG BASE

CROSS-REFERENCE TO RELATED APPLICATION

This application is a divisional of U.S. patent application Ser. No. 10/700,043 filed Nov. 4, 2003 and entitled "Golf Bag Base." The entire subject matter of the application is incorporated herein by reference.

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to bags or other devices for transporting golf clubs. The invention concerns, more particularly, a golf bag having a flexible base that is formed as a one-piece element. The base has application to a golf bag with a support assembly for supporting the golf bag in an inclined position. The base also has application to golf bags that do not incorporate a support assembly.

2. Description of Background Art

The formal origins of the game of golf, one of the oldest international sports, dates to the 16th century at The Royal and Ancient Golf Club at St. Andrews, located in Scotland. During successive centuries, the game of golf has gained and maintained a populous following due to inherent challenges of the game, a respected reputation, and its suitability for relaxation. Due to an increasing growth in the number of individuals playing the game of golf, manufacturers of golf equipment, which includes golf clubs, balls, and footwear, regularly improve upon the various features and characteristics of the golf equipment. Golf equipment has, therefore, evolved over time to provide enhanced performance and suitability for a wide range of playing abilities and styles, with many of the advances relating to the configuration and materials that are utilized in the golf equipment.

Advancements in golf technology also apply to golf bags, which originally included a simple, hollow body and a strap. Golf clubs and other golf equipment were stored within the body and the strap was utilized to carry the golf bag and equipment around a golf course. Modern golf bags, however, are designed to efficiently organize the golf equipment, and provide a comfortable means of carrying the golf equipment. Furthermore, many modern golf bags, particularly carry bags, permit the golf bag to rest upon the ground in either an upright position or an inclined position, as described in greater detail below.

During the game of golf, an individual repeatedly carries a golf bag from one location to another location, and sets the golf bag upon the ground at each location. A conventional golf course includes numerous types of terrain, such as rolling hills, various areas of grass, sandtraps, and waterways. In many locations, therefore, a golf bag may be placed upon an uneven, unstable, or sloping area of ground, and the golf bag may not have the stability to remain in an upright position without additional support. Many golf bags include support assemblies in order to impart greater stability. For example, U.S. Pat. No. 5,829,719 to Han discloses a golf bag with a support assembly having a pair of legs, an actuator, and a pivoting plate. The legs are mechanically-coupled to the plate by the actuator. By extending the legs outward from the body of the golf bag, the plate pivots upward and the golf bag shifts to an inclined position, wherein the weight of the golf bag is cooperatively-supported by the legs and the plate. A similar golf bag configuration is disclosed in U.S. Pat. No. 6,062,383 to Han, wherein a portion of a base member pivots in place of the pivoting plate. U.S. Pat. No. 6,386,362

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to Cheng discloses a golf bag having a support assembly with a pair of legs, an actuator, and a base. The base includes a front section and a rear section separated by a flexible material that permits the front section to pivot upward relative to the rear section.

SUMMARY OF THE INVENTION

The present invention is a golf bag having a body and a base. The body is substantially hollow, and the body includes a first end for receiving golf equipment and an opposite second end. The base is secured to the second end of the body and includes a one-piece element that extends substantially around the lower end of the body and forms a support surface for contacting the ground.

In one aspect of the invention, the base may define a flexion line such that a first portion of the base is pivotable with respect to a second portion of the base about the flexion line. The flexion line may be an indentation in the base that enhances flexibility along the indentation. In addition, side-walls and a support surface of the base may exhibit reduced thickness to also facilitate pivoting of the first portion of the base with respect to the second portion.

In another aspect of the invention, one or more wear elements may be secured to an exterior surface of the base, and the wear elements may include a first wear element and a second wear element that are positioned on opposite sides of the base. In order to provide durability and wear-resistance, the wear elements may be formed from a rubber material.

The advantages and features of novelty characterizing the present invention are pointed out with particularity in the appended claims. To gain an improved understanding of the advantages and features of novelty, however, reference may be made to the following descriptive matter and accompanying drawings that describe and illustrate various embodiments and concepts related to the invention.

DESCRIPTION OF THE DRAWINGS

The foregoing Summary of the Invention, as well as the following Detailed Description of the Invention, will be better understood when read in conjunction with the accompanying drawings.

FIG. 1 is a perspective view of a golf bag having a base in accordance with the present invention.

FIG. 2A is a cut-away elevational view of the golf bag.

FIG. 2B is an alternate cut-away elevational view of the golf bag.

FIG. 3 is a side elevational view of the golf bag in an upright configuration.

FIG. 4 is a side elevational view of the golf bag in an inclined position.

FIG. 5 is a side elevational view of the base in a non-flexed configuration that corresponds with the upright configuration of the golf bag depicted in FIG. 3.

FIG. 6 is a side elevational view of the base in a flexed configuration that corresponds with the inclined configuration of the golf bag depicted in FIG. 4.

FIG. 7 is a front elevational view of the base.

FIG. 8 is an exploded perspective view of the base.

FIG. 9 is a top plan view of the base.

FIG. 10 is a bottom plan view of the base.

FIG. 11A is a first cross-sectional view of the base, as defined along section line 11A-11A in FIG. 10.

FIG. 11B is a second cross-sectional view of the base, as defined along section line 11B-11B in FIG. 10.

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FIG. 11C is a third cross-sectional view of the base, as defined along section line 11C-11C in FIG. 10.

FIG. 12 is a side elevational view of another base in accordance with the present invention.

FIG. 13 is a bottom plan view of the base depicted in FIG. 12.

FIG. 14A is a cross-sectional view of the base depicted in FIG. 12, as defined along section line 14A-14A in FIG. 13.

FIG. 14B is a cross-sectional view of the base depicted in FIG. 12, as defined along section line 14B-14B in FIG. 13.

FIG. 15 is a side elevational view of another golf bag in accordance with the present invention.

DETAILED DESCRIPTION OF THE INVENTION

The following discussion and accompanying figures disclose a golf bag 10 that is suitable for storing various types of golf equipment, such as golf clubs and balls, and transporting the golf equipment during the game of golf. The primary elements of golf bag 10, as depicted in FIGS. 1-4, include a body 20, a support assembly 30, and a base 40. Body 20 provides a structure that securely receives and organizes the golf equipment. Support assembly 30 and base 40 are secured to body 20 and cooperatively provide support and points of contact between golf bag 10 and the ground. As will be discussed in greater detail below, base 40 is formed as a one-piece element that flexes in cooperation with the operation of support assembly 30. Although the structure of base 40 is suitable for use with a golf bag that includes a structure similar to support assembly 30, base 40 may be applied to a variety of other golf bag styles and configurations.

Body 20 is a hollow structure, with a generally elongate and tubular configuration for receiving golf clubs. A variety of materials, textile or otherwise, may form the exterior of body 20, and pockets may be defined within the materials for receiving other types of golf equipment, including golf balls, tees, towels, and ball markers, for example. A divider 21 is secured at an upper end of body 20 and defines a plurality of apertures that provide access to the interior of body 20. In use by an individual, shafts of the golf clubs extend through the apertures and along the longitudinal length of body 20, whereas heads of the golf clubs remain accessible and on the exterior of golf bag 10. Divider 21, and particularly the apertures defined by divider 21, may be utilized to organize and prevent damage to the golf clubs. In this regard, divider 21 may be formed of a polymer material, and may have a foam and textile sheath, for example, to provide a yielding and protective surface for contacting the golf clubs. Divider 21 may also incorporate a partition (not depicted) that extends between a lower portion of divider 21 and base 40 to further segregate the volume within body 20 and separate the various golf clubs. In addition, a carrying strap (not depicted) may be secured to the exterior of body 20 to assist with carrying golf bag 10 and the associated golf equipment.

A semi-rigid frame 22 extends between divider 21 and base 40 to provide a supporting structure that retains the generally elongate and tubular configuration of body 20. As depicted in the figures, frame 22 has the configuration of a single shaft that extends along a side of body 20. In upper areas of golf bag 10, frame 22 is exposed, and the shaft forming frame 22 is curved to define a handle that assists with carrying golf bag 10 and provides a point of attachment for the carrying strap. In lower areas of golf bag 10, frame 22 extends into the materials that form the exterior of body 20. As depicted in FIG. 2A, lower portions of frame 22 are

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relatively straight and are secured to base 40. Alternately, frame 22 may also have a curved portion in the lower area, as depicted in FIG. 2B, in order to support the shape and limit collapse of the material elements that form pockets in body 20. That is, frame 22 may be curved to run adjacent to the exterior of body 20, thereby providing a rigid structure that assists with retaining the shape of body 20. Suitable materials for frame 22 include a variety of polymer materials, graphite, wood, fiberglass, and a lightweight metal, such as aluminum, for example. In further embodiments of the invention, frame 22 may have the configuration of multiple stay rods that extend between divider 21 and base 40.

As an individual progresses around a golf course, golf bag 10 and the golf equipment located within body 20 are carried from one location to another location. At each location, the individual may place golf bag 10 upon the ground while selecting a suitable golf club and striking the golf ball. If a particular location is generally level and provides a stable surface, golf bag 10 may rest upon the ground in an upright position, as depicted in FIG. 3, wherein base 40 forms the primary point of contact between golf bag 10 and the ground. If a particular location is not level or will not provide a stable surface, golf bag 10 may rest upon the ground in an inclined position, as depicted in FIG. 4, wherein support assembly 30 and base 40 cooperatively form the points of contact between golf bag 10 and the ground.

Support assembly 30 includes a pair of legs 31, a pair of leg attachment points 32, an actuator 33, and a pair of actuator attachment points 34. Legs 31 are pivotally-secured to body 20 at leg attachment points 32, which may be formed integral with divider 21 or may be formed as a separate bracket that is attached to body 20 adjacent divider 21. An upper portion of actuator 33 is secured to each of legs 31 at actuator attachment points 34, which are spaced downward from leg attachment points 32. Actuator 33 extends downward from actuator attachment points 34 and along body 20. A portion of actuator 33 may extend through a sheath formed by the material of body 20, and a lower portion of actuator 33 is secured to base 40, as described below. See U.S. Pat. No. 6,386,362 to Cheng, which is hereby incorporated by reference.

The features of support assembly 30 described above permit golf bag 10 to stand in the upright position or in the inclined position. In the upright position, which is depicted in FIG. 3, a longitudinal axis 23 of body 20 is substantially perpendicular to the ground, legs 31 are positioned adjacent to the exterior surface of body 20, and golf bag 10 rests solely upon base 40. With regard to the configuration of base 40 in the upright position, substantially the entire lower surface of base 40 contacts and is parallel to the ground, and base 40 has the non-flexed configuration depicted in FIG. 5. In the inclined position, which is depicted in FIG. 4, longitudinal axis 23 of body 20 is obliquely-positioned with respect to the ground, legs 31 extend obliquely away from body 20, and golf bag 10 rests upon both base 40 and the ends of legs 31. With regard to the configuration of base 40 in the inclined position, a rear portion 41 of base 40 flexes or pivots upward with respect to a front portion 42 such that only front portion 42 remains in contact with the ground, as depicted in FIG. 6. Accordingly, base 40 flexes when golf bag 10 is placed in the inclined position.

The manner in which golf bag 10 is set upon the ground determines whether golf bag 10 stands in the upright position or the inclined position. When the individual intends to have golf bag 10 in the upright position, golf bag 10 is set

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upon the ground such that longitudinal axis **23** is perpendicular to the ground and substantially the entire lower surface of base **40** contacts the ground. This procedure ensures that the weight of golf bag **10**, and the golf equipment contained by golf bag **10**, are distributed to place golf bag **10** in the upright position. When the inclined position is desired, however, golf bag **10** may be set upon the ground such that the weight of golf bag **10** and the golf equipment are distributed over front portion **42** of base **40**. This procedure causes body **20** to rotate forward, which causes rear portion **41** to pivot relative to front portion **42**. As rear portion **41** pivots, actuator **33** induces an upward force in legs **31**, thereby causing legs **31** to rotate outward from body **20**. Accordingly, rotating body **20** forward causes base **40** to flex and causes legs **31** to rotate outward, which places golf bag **10** in the inclined position.

The configuration of golf bag **10** described above provides a structure that permits golf bag **10** to rest upon the ground in either the upright position or the inclined position. Base **40** is structured to flex and facilitate a change from the upright position to the inclined position. More specifically, base **40** provides the sole point of contact with the ground when golf bag **10** is in the upright position. When golf bag **10** is in the inclined position, however, base **40** flexes such that rear portion **41** pivots upward and the ends of legs **31** contact the ground. Accordingly, base **40** operates in conjunction with support assembly **30** to support golf bag **10** in either the upright or inclined position.

Base **40** includes a contact element **50** and a plurality of connecting elements **60a-60f**, as depicted in FIGS. **5-11C**. In general, contact element **50** is formed of a flexible material, such as a polymer foam, that extends substantially around and closes the lower end of body **20**, thereby preventing golf equipment from extending through the lower end. Given that contact element **50** may be formed from a polymer foam, connecting elements **60a-60f** reinforce or otherwise provide durable areas for securing base **40** to body **20** and support assembly **30**. Each of contact element **50** and connecting elements **60a-60f** will be discussed in greater detail below.

Contact element **50** includes a sidewall **51** and a support surface **52**. Sidewall **51** is depicted as being formed integral with support surface **52**, which enhances the durability of base **40**. In further embodiments, however, sidewall **51** and support surface **52** may be formed as separate elements and subsequently joined together. Sidewall **51** extends upward from support surface **52**, and support surface **52** extends across the area defined by sidewall **51**, thereby forming a generally concave structure. Upper portions of sidewall **51** may have a reduced thickness in comparison to lower portions of sidewall **51**, as depicted in the cross-sections of FIGS. **11A-11C**. The reduced thickness may be utilized, for example, to compensate for the thickness of the materials of body **20** that extend over the upper portions of sidewall **51** and are stitched to sidewall **51**. The lower portions of sidewall **51** are generally thicker than the upper portions, but may have an area **53** of reduced thickness on each side and positioned generally at the interface between rear portion **41** and front portion **42** to facilitate flexing or pivoting of rear portion **41** with respect to front portion **42**. The upper edge of sidewall **51** may exhibit a planar configuration, or may be contoured. Similarly, the exterior surface of sidewall **51** may have a uniform appearance, or may be contoured for aesthetic or functional reasons. Accordingly, the specific configuration of sidewall **51** may vary significantly within the scope of the present invention.

Support surface **52** generally forms a lower surface of golf bag **10** and is positioned to contact the ground. As with

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sidewall **51**, the thickness of support surface **52** is selected to facilitate flexing or pivoting of rear portion **41** with respect to front portion **42**. In general, the portion of support surface **52** located adjacent the front and rear of golf bag **10** have a greater thickness than central portions. More specifically, an area **54** that forms the interface between rear portion **41** and front portion **42** has a greater thickness than other areas of support surface **52**. The reduced thickness of area **54** provides greater flexibility in area **54** than in other areas of support surface **52**, thereby promoting flex. In addition to the reduced thickness, an indentation **55** extends across support surface **52** at the interface between rear portion **41** and front portion **42**, thereby forming a flexion line that also promotes pivoting of rear portion **41** with respect to front portion **42**. Indentation **55** is depicted in the figures as having a curved or semi-circular shape, but may also have other shapes within the scope of the present invention.

In addition to facilitating flexing or pivoting of rear portion **41** with respect to front portion **42**, the thickness of support surface **52** may also be selected to compensate for expected wear that may occur as golf bag **10** is utilized and repeatedly set upon the ground. The various ground surfaces that may come into contact with support surface **52** include, for example, concrete, rock, dirt, and grass. Accordingly, the overall thickness of support surface **52**, particularly in areas that may experience the greatest degrees of wear, may range from 5 to 10 millimeters, for example. Depending upon the specific structure and the material utilized for contact element **50**, however, the thickness may depart from this range.

The material forming contact element **50** may be a polymer foam that is shaped through a conventional casting process, wherein a mold is utilized to impart the desired configuration. In this regard, contact element **50** may be formed from materials that include polyurethane or ethylvinylacetate foam. A suitable hardness for the ethylvinylacetate foam may be, for example, in a range of 60-64 on the Asker C scale. These types of polymer foam have advantages over conventional materials utilized in a golf bag base, which are generally formed from dense, non-foamed polymer materials. Polymer foam materials attenuate impact forces and absorb energy when base **40** contacts the ground. When a full set of golf clubs and other golf equipment is contained by body **20**, golf bag **10** may weigh in excess of 25 pounds. Accordingly, considerable forces may be developed when golf bag **10** is placed upon the ground. A polymer foam material may be utilized, therefore, to cushion or otherwise reduce such forces, thereby protecting the golf clubs and other golf equipment.

A further benefit of the polymer foam material relates to the stability and flexibility provided by base **40**. The dense, non-foamed polymer materials incorporated into many of the conventional golf bag bases exhibit a relatively thin cross-section. Although the conventional base is lightweight, the polymer materials are generally non-flexible. The polymer foam of contact element **50**, however, imparts sufficient stability while retaining flexibility. The property of flexibility is particularly suitable for contact element **50**, which flexes as rear portion **41** pivots with respect to front portion **42**. Although advantages are gained from utilizing a polymer foam for contact element **50**, a variety of other materials, such as non-foamed polymers, may be utilized to form contact element **50**.

Connecting elements **60a-60f** reinforce or otherwise provide durable areas for securing base **40** to body **20** and support assembly **30**. In addition, connecting elements **60a-60f** may provide additional stability or rigidity to base **40**.

Connecting element **60a** is positioned within front portion **42** and provides a connector between actuator **33** and base **40**. As depicted in the figures, connecting element **60a** has a generally L-shaped configuration, with one segment extending along the interior of sidewall **51** and the other segment extending along the interior of support surface **52**. Connecting element **60a** also includes a connector that receives a lower end of actuator **33** and secures actuator **33** to base **40**. A plurality of rivets or an adhesive, for example, may be utilized to secure connecting element **60a** to contact element **50**.

Connecting element **60b** is positioned within rear portion **41** and provides a connector between frame **22** and base **40**. As with connecting element **60a**, connecting element **60b** is depicted as having a generally L-shaped configuration, with one segment extending along the exterior of sidewall **51** and the other segment extending along the exterior of support surface **52**. A rivet, for example, may extend through connecting element **60b** and frame **22** to securely connect frame **22** to base **40**. Whereas connecting element **60a** is positioned adjacent the interior surface of contact element **50**, contact element **60b** is positioned adjacent the exterior surface. In order to provide a flush, finished appearance to the interface between connecting element **60b** and contact element **50**, an indentation may be formed in contact element **50** to receive connecting element **60b**.

The materials that form a portion of body **20** may be secured to base **40** through stitching or adhesives, for example. As depicted in the figures, however, stitching is utilized. When contact element **50** is formed of a polymer foam material, the thread utilized to stitch the materials to contact element **50** may eventually cut or otherwise pull through the foam material. In order to provide reinforcement, therefore, connecting elements **60c** and **60d** extend at least partially around the upper edge of sidewall **51**. Although a single connecting element may be utilized, connecting elements **60c** and **60d** are separated by a space that facilitates pivoting of rear portion **41** with respect to front portion **42**.

Connecting elements **60e** and **60f** extend along the interior area of support surface **52**. Each of connecting elements **60e** and **60f** may provide additional rigidity to base **40**. In addition, connecting elements **60e** and **60f** may reinforce areas where the partition, which may extend between divider **21** and base **40** to separate the various golf clubs, is secured to base **40**. Whereas connecting element **60e** is positioned in front portion **42**, connecting element **60f** is positioned in rear portion **41**. This configuration forms a space between connecting elements **60e** and **60f** to facilitate flexing of base **40**. In some embodiments of the invention, connecting elements **60e** and **60f** may be omitted or reduced in size, particularly when no partition is present.

A variety of materials are suitable for connecting elements **60a-60f**, including various polymers and metals. More particularly, connecting elements **60a-60f** may be formed from a nylon, polypropylene, or polyurethane material, or connecting elements **60a-60f** may be formed from a high flex modulus polyether block amide, such as PEBAX, which is manufactured by the Atofina Company. Polyether block amide provides a variety of characteristics that benefit the present invention, including high impact resistance at low temperatures, few property variations in the temperature range of -40 degrees Celsius to positive 80 degrees Celsius, resistance to degradation by a variety of chemicals, and low hysteresis during alternative flexure. Another suitable material for connecting elements **60a-60f** is a blend of polyether block amide and nylon with 23% glass reinforcement.

Furthermore, connecting elements **60a-60f** may be formed from a polybutylene terephthalate, such as HYTREL, which is manufactured by E.I. duPont de Nemours and Company. Composite materials may also be formed by incorporating glass fibers or carbon fibers into the polymer materials discussed above in order to enhance the strength of connecting elements **60a-60f**. A textile material may also be utilized alone or in conjunction with connecting elements **60c** and **60d**.

The specific configuration of base **40** disclosed above provides one example of the many base configurations that fall within the scope of the present invention. Referring to FIGS. **12-14B**, another base **40'** is illustrated. As discussed above, wear to base **40** may occur as golf bag **10** is utilized and repeatedly set upon the ground. Although the polymer foam material selected for base **40** may provide suitable wear-resistance, additional wear resistance may be added, as depicted with reference to base **40'**. The primary components of base **40'** are a contact element **50'**, connecting elements **60a'-60f'**, and a pair of wear elements **70a'** and **70b'**. Contact element **50'** and connecting elements **60a'-60f'** have the general configuration of contact element **50** and connecting elements **60a-60f**. Accordingly, contact element **50'** is formed of a polymer foam material and includes a sidewall **51'** and a support surface **52'**. Wear elements **70a'** and **70b'** are secured to support surface **52'** in areas that experience relatively high degrees of wear. Portions of wear elements **70a'** and **70b'** may also extend onto sidewall **51'**.

The configuration of base **40'**, and particularly the materials forming contact element **50'** and wear elements **70a'** and **70b'**, is analogous to a sole structure of a conventional article of athletic footwear. In general, a sole structure of athletic footwear includes a midsole and an outsole secured to a lower surface of the midsole. The midsole is formed of a polymer foam, such as ethylvinylacetate or polyurethane foam, that attenuates impact forces and absorbs energy as the sole structure is compressed against the ground. The outsole is formed of a rubber material that is generally considered to be highly wear-resistant and durable. Accordingly, the outsole is positioned to contact the ground. With respect to base **40'**, therefore, wear elements **70a'** and **70b'** may be positioned to contact the ground and provide the wear-resistant properties imparted by a conventional footwear outsole. In contrast with base **40**, therefore, wear element **70b'** extends over connecting element **60b'**. The material forming wear elements **70a'** and **70b'** may be formed of materials that include carbon black rubber compound. Wear elements **70a'** and **70b'** may be secured to contact element **50'** through a variety of conventional attachment techniques that utilize adhesives or mechanical fasteners.

A base having the general configuration of base **40** and base **40'** may also be applied to other types of golf bags that do not include a support assembly. Referring to FIG. **15**, a cart-style golf bag **80** is depicted. Golf bag **80** includes a body **81** and a base **82**. The primary element of base **82** are a contact element **83**, and base **82** may include a plurality of wear elements **84** that are secured to contact element **83**. As with the prior embodiments, contact element **83** may be formed from a polymer foam, such as ethylvinylacetate or polyurethane foam, and wear elements **84** may be formed from carbon black rubber compound, for example. Accordingly, the general concept of utilizing a polymer foam with wear elements to form a golf bag base may be applied to a plurality of golf bag types.

Numerous modifications may be made to the configuration of base **40** and base **40'** that are disclosed above. For

example, sidewall **51** may include an indentation that circumscribes the upper surface of sidewall **51** and receives the material elements of body **20**. Accordingly, the material elements may extend between the interior and exterior surface of sidewall **51**. Frame **22** is disclosed as a single shaft that extends along a side of body **20**, but may have the configuration of multiple stay rods that extend between divider **21** and base **40**. A plurality of stay sockets that receive the stay rods may, therefore, be molded into base **40**. In some embodiments, an internal frame may extend around base **40** to provide additional stability. Furthermore, additional connecting elements may be added to base **40** to connect partitions that separate golf club shafts.

The present invention is disclosed above and in the accompanying drawings with reference to a variety of embodiments. The purpose served by the disclosure, however, is to provide an example of the various features and concepts related to the invention, not to limit the scope of the invention. One skilled in the relevant art will recognize that numerous variations and modifications may be made to the embodiments described above without departing from the scope of the present invention, as defined by the appended claims.

That which is claimed is:

1. A golf bag configurable to stand in an upright position or an inclined position, the golf bag comprising:

- a substantially hollow body with a first end for receiving golf equipment and an opposite second end;
- a base secured to the second end of the body;
- a support assembly secured to the body and the base, the support assembly including a pair of legs for supporting the golf bag in the inclined position; and
- a frame that is separate from the support assembly and extends between the first end and the base, the frame including a single shaft;

wherein the single shaft comprises a first curved area positioned proximal the first end to form a handle, and a separate second curved area positioned in a lower portion of the golf bag; and wherein the separate second curved area has a first portion that extends away from the body as the shaft extends toward the second end of the body and a second portion that extends toward the body as the shaft extends toward the second end of the body.

2. The golf bag recited in claim 1, wherein the shaft includes a curved area positioned proximal the first end to form a handle.

3. The golf bag recited in claim 1, wherein the base includes a one-piece element that extends substantially around the second end of the body and forms a support surface for contacting a ground.

4. The golf bag recited in claim 1, wherein the base is formed of a flexible polymer foam material, a first portion of

the base being pivotable with respect to a second portion of the base about the flexion line.

5. The golf bag recited in claim 1, wherein an end of the shaft is secured to a divider that is positioned at the first end, and an opposite end of the shaft is secured to the base.

6. The golf bag recited in claim 1, wherein the separate second curved area in the lower portion of the golf bag extends into material elements forming the body to support a shape of the material elements.

7. A golf bag comprising:

- a substantially hollow body with a first end for receiving golf equipment and an opposite second end;

- a base secured to the second end of the body; and

- a frame formed as a single shaft that extends between the first end and the base, the frame including a first curved area positioned proximal the first end to form a handle, and the frame including a separate second curved area positioned proximal the second end and having at least a portion extending away from the body;

wherein the shaft is connected at an exterior of the body at the first end of the body and at the second end of the body;

wherein the body is at least partially formed of material elements, and

wherein the second curved area supports a shape of the material elements that form at least one pocket in the body.

8. The golf bag recited in claim 7, wherein the second curved area is positioned within the body.

9. The golf bag recited in claim 7, further including a support assembly secured to the body and the base, the support assembly including a pair of legs for supporting the golf bag in the inclined position.

10. The golf bag recited in claim 9, wherein the base includes a one-piece element that extends substantially around the second end of the body and forms a support surface for contacting a ground.

11. The golf bag recited in claim 10, wherein the base is formed of a flexible polymer foam material, a first portion of the base being pivotable with respect to a second portion of the base about the flexion line.

12. The golf bag recited in claim 7, wherein the base includes a one-piece foam element that extends substantially around the second end of the body and forms a support surface for contacting a ground.

13. The golf bag recited in claim 12, wherein the base defines a flexion line, a first portion of the base being pivotable with respect to a second portion of the base about the flexion line.

14. The golf bag recited in claim 12, wherein at least one wear element is secured to an exterior surface of the foam element, the at least one wear element being positioned to contact a ground.

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